

(19) World Intellectual Property Organization
International Bureau



(43) International Publication Date
21 November 2002 (21.11.2002)

PCT

(10) International Publication Number
WO 02/091958 A1

(51) International Patent Classification⁷: **A61F 2/06**

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(21) International Application Number: **PCT/US02/03783**

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(22) International Filing Date: 8 February 2002 (08.02.2002)

(25) Filing Language: English

(81) Designated States (*national*): AE, AG, AL, AM, AT, AU, AZ, BA, BB, BG, BR, BY, BZ, CA, CH, CN, CO, CR, CU, CZ, DE, DK, DM, DZ, EC, EE, ES, FI, GB, GD, GE, GH, GM, HR, HU, ID, IL, IN, IS, JP, KE, KG, KP, KR, KZ, LC, LK, LR, LS, LT, LU, LV, MA, MD, MG, MK, MN, MW, MX, MZ, NO, NZ, OM, PH, PL, PT, RO, RU, SD, SE, SG, SI, SK, SL, TJ, TM, TN, TR, TT, TZ, UA, UG, UZ, VN, YU, ZA, ZM, ZW.

(26) Publication Language: English

(30) Priority Data:
60/267,778 9 February 2001 (09.02.2001) US

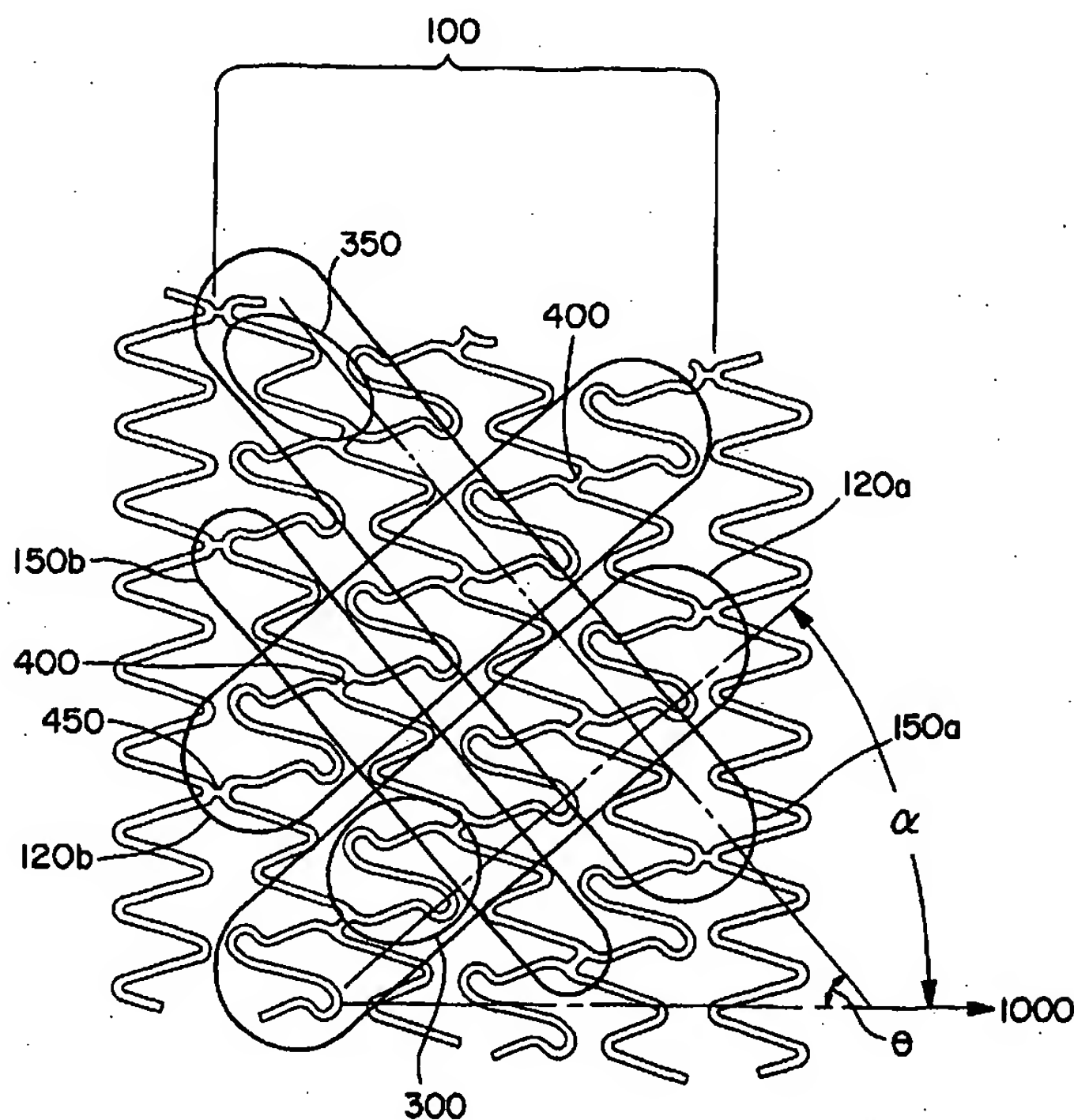
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(84) Designated States (*regional*): ARIPO patent (GH, GM, KE, LS, MW, MZ, SD, SL, SZ, TZ, UG, ZM, ZW), Eurasian patent (AM, AZ, BY, KG, KZ, MD, RU, TJ, TM), European patent (AT, BE, CH, CY, DE, DK, ES, FI, FR, GB, GR, IE, IT, LU, MC, NL, PT, SE, TR), OAPI patent

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[Continued on next page]

(54) Title: **CRIMPABLE INTRALUMINAL ENDOPROSTHESIS HAVING HELICAL ELEMENTS**



(57) Abstract: A stent having helical elements, a geometry for improved crimping, and a good stent-to-vessel ratio is disclosed. In one embodiment, the stent has a plurality of first helical segments (120a, 120b) and a plurality of second opposing helical segments (150a, 150b). The first helical segments (120a, 120b) are comprised of a plurality of first expandable elements (300) and the second helical segments are comprised of a plurality of second helical elements (350). The expandable elements (300, 350) are joined to each other by a plurality of struts (400). When the stent is crimped a portion of one of the first expandable elements (300) nest within a nother portion of the same expandable element and a portion of two first expandable elements (300) nestle between the same two portions of second expandable elements (350).

WO 02/091958 A1



(BF, BJ, CF, CG, CI, CM, GA, GN, GQ, GW, ML, MR, NE, SN, TD, TG).

For two-letter codes and other abbreviations, refer to the "Guidance Notes on Codes and Abbreviations" appearing at the beginning of each regular issue of the PCT Gazette.

Published:

— *with international search report*

CRIMPABLE INTRALUMINAL ENDOPROSTHESIS HAVING HELICAL ELEMENTS

This application claims the benefit of U.S. Provisional Application No. 60/267,778, filed on February 9, 2001, which is hereby incorporated in its entirety by reference, and it is a continuation-in-part of U.S. Pat App. Ser. No. 09/511,481, filed on Feb. 23, 2000, which is also hereby incorporated in its entirety by reference and which is a continuation of U.S. Pat. App. Ser. No. 09/094,402, filed June 10, 1998 (now U.S. Patent No. 6,117,165).

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BACKGROUND OF THE INVENTION

1. Field of the Invention

The present invention relates to intraluminal endoprosthetic devices known as stents. In particular, the present invention relates to stents having helical elements with a geometry that allows the stent to be readily crimped onto a delivery device.

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2. Description of Related Art

Stents are prosthetic devices that are implanted in the lumen of a vessel inside the body to provide support for the vessel's wall. Structural support from stents is particularly important in angioplasty procedures. Typically, stents are implanted within a vessel system to reinforce vessels that are partially occluded, collapsing, weakened, or abnormally dilated. More generally, stents can be used inside any physiological conduit or duct, including – for example – arteries, veins, bile ducts, the urinary tract, alimentary tracts, the tracheobronchial tree, a cerebral aqueduct or the genitourinary system. Stents may be used in both humans and animals.

There are typically two types of stents: self expanding stents and balloon expandable stents. Self expanding stents automatically expand once they are released and assume a deployed, expanded state. A balloon expandable stent is expanded using an inflatable balloon catheter. The balloon is inflated to plastically deform the stent. Balloon expandable stents may be implanted by mounting the stent in an unexpanded or crimped state on a balloon segment of a catheter. The catheter, after having the crimped stent placed thereon, is inserted through a puncture in a vessel wall and moved through the vessel until it is positioned in the portion of the vessel that is in need of repair. The stent is then expanded by inflating the balloon catheter against the inside wall of the vessel. Specifically, the stent is plastically deformed by inflating the balloon so that the diameter of the stent is increased and remains at an increased state.

In some situations, the vessel in which the stent is implanted may be dilated by the stent itself when the stent is expanded.

The Palmaz-Schatztm stent, which is disclosed in the Handbook of Coronary Stents by Patrick W. Serruys et al. (Martin Dunitz, LTD 1998), is an example of a balloon expandable stent that had been implanted in hundreds of thousands of patients. The Palmaz-Schatztm stent, like other known stents, has certain limitations. These include, but are not limited to: (i) low stent-to-vessel ratio uniformity, (ii) comparative rigidity of the stent in a crimped as well as deployed state, and (iii) limited flexibility making delivery and placement in narrow vessels difficult. Stent-to-vessel ratio generally refers to the degree that the vessel wall is supported by the stent in its expanded state and preferably should be uniform throughout the length of the stent. Furthermore because the Palmaz-Schatztm stent consists of one or more bridges that connect a number of consecutively slotted tubes, there are a number of bare areas in the vessel after the expansion of the stent. These shortfalls are common to many stents. Id. at 36.

SUMMARY OF THE INVENTION

The present invention is directed to expandable stents that have geometries that allow them to be readily crimped onto a balloon delivery device. In one embodiment, the stent may be comprised of a plurality of first helical segment having a first helical angle with respect to the longitudinal axis of the stent and a plurality of second helical segments that have a second helical angle. The helical segments are capable of expanding and contracting circumferentially, i.e., they expand or contract along the circumference of the stent. In this embodiment, when the stent is crimped, at least one portion of one first helical segment, along with at least one portion of a second first helical element, nestle between the same two portions of two separate second helical segments.

In one embodiment of the present invention, the stent is comprised of a plurality of first expandable elements and a plurality of second expandable elements. The first expandable element may have a segment that nests within another segment of the same first expandable element. In some embodiments, the first expandable elements are joined together by struts to form first helical segments and the second expandable elements are joined together by struts to form second helical segments. The first and second helical segments may have different helical angles or different pitches. In some embodiments, the first and second helical segments share common struts.

In some embodiments of the present invention, the stent may be comprised of a plurality of cells. Each cells may be comprised of first and second elements that are alternatively joined together (i.e., each first element is joined to two second elements and each second element is joined to two first elements to form a polygon). The
5 polygon may be amorphous or may have a definite shape. When the stent is crimped a portion of each first of the elements that make up the cell nestles between portions of the second elements of the cell. In some embodiments, the first and second elements may touch each other when the stent is crimped. A plurality of struts joins the cells to form a stent body. In addition portions of a first element may nest within other portions
10 of the same first element and a portion of a second element may also nest within a portion of the same first element.

BRIEF DESCRIPTION OF THE DRAWINGS

Figure 1 is a three dimensional view of one embodiment of a stent according to
15 the present invention.

Figure 2 is planar view of a flattened portion of the circumference of the stent in Figure 1.

Figure 3 is a planar view of one element that makes up the stent body as shown in the planar view of Figure 2.

20 Figures 4a and 4b are views of filament segments that comprise the element shown in Figure 3

Figure 5 is a planar view of a second element that makes up the stent body shown in Figure 2.

Figure 6 is a planar view of the element of Figure 3, when the stent is crimped.

25 Figure 7 is a planar view of the elements of Figures 3 and 5, when the stent is crimped.

Figure 8a is a planar view illustrating a plurality of cells that may be joined together to make one embodiment of the stent of the present invention.

Figure 8b is an enlarged portion of one of the cells shown in Figure 8a.

30 Figure 9 is a planar view of the cell of Figure 8a after the stent has been crimped.

Figure 10 illustrates how certain first elements and certain second elements nestle when the stent is crimped.

DETAILED DESCRIPTION OF THE INVENTION

The present invention is directed to an expandable stent having a geometry that is well-suited for crimping the stent onto a delivery device. In some, but not necessarily all embodiments of the present invention, the stents may have an expanded diameter that is 3 to 6 times that of its crimped diameter. In addition, in some – but not necessarily all – embodiments the stent-to-vessel ratios may be better than 15%.

In one embodiment of the present invention, as is shown in Figures 1 & 2, a stent is comprised of a main body section **100** having a longitudinal axis **1000**. The stent shown in Figure 1 is mounted on a carrier **616**. The main body is comprised of a plurality of first helical segments **120a** and **120b** and a plurality of second helical segments **150a** and **150b**. The first helical segments form a helical angle α with respect to the longitudinal axis **1000** of the stent, resulting in the first helical segments having a first pitch. The second helical segments **150a** and **150b** form a helical angle θ with respect to the longitudinal axis **1000**, resulting in the second helical segments having a second pitch. In some embodiments α varies between 20° and 50° , and θ varies between 20° and 90° . The first helical segments **120a** and **120b** and second helical segments **150a** and **150b** are circumferentially expandable, i.e., they are capable of expanding in a direction parallel to the direction of the circumference **200** of the stent. The helical segments **120a**, **120b**, **150a**, and **150b** also circumferentially contract when the stent is crimped.

As is discussed further below, in some embodiments, the first helical segments **120a** and **120b** may be comprised of a plurality of filament segments and likewise the second helical segments **150a** and **150b** may be comprised of a plurality of filament segments. In some embodiments the total length of the sum of all the filament segments comprising the first helical segment may be longer than the total length of the filament segments comprising the second helical segment. In some cases, the first and second helical segments may share common filament segments.

As is shown in Figure 2, the first helical segments **120a** and **120b** are comprised of a plurality of first expandable elements **300**, and the second helical segments are comprised of a plurality of second expandable elements **350**. Two or more first expandable segments **300** are joined together by a plurality of struts **400** to form each of the first helical segments **120a** and **120b**. The same struts **400** also join two second expandable segments **350** to form the second helical segments **150a** and **150b**. The struts **400** may be an integral part of the first or second expandable element, or both.

As is shown in Figure 3, in some embodiments, the first expandable elements **300** are comprised of a plurality of contiguous filament segments **700a**, **700b**, **710a**, **710b** and **720**. In one embodiment, the filament segments **700a**, **710a** and **720** are joined together to form a generally R-shaped structure **730**. (See Figure 4). The filament that forms the head of the R, i.e. filament **710a** or **710b**, may be curved and have a radius r . The radius r may take many values, including but not limited to approximately 0.015 inches. As is shown in Figures 3, 4a, and 4b, the first expandable elements **300** may be comprised of a plurality of R-shaped structures **730a** and **730b** oriented inversely to one another and sharing a common filament segment **720**.

In some embodiments, as is shown in Figure 5, the second expandable elements **350** may be comprised of a plurality of contiguous filament segments **770a**, **770b**, **775a**, **780**, and **775b** and may, for example, in some embodiments form a Z-shaped structure. For example, as is shown, filament **770a** may lie at an angle β with respect to filament **780** and segments **770a** and **770b** may be joined to the single segment **780** by curved segments **775a** and **775b**. In some, but not necessarily all, embodiments, **770a** and **770b** have the same dimensions, and **780** may be shorter. The angle β may also vary greatly, and in one embodiment ranges between 30° and 40° , for example.

As is shown in Figure 1, some embodiments of the present invention may have endzones **600** & **610** that straddle the main body **100**. The endzones may have square outer edges **605** & **615**. The endzones may be attached to the main body **100** with a plurality of second struts **450**. (See Figure 2). The second struts may have an orientation that differs from that of the other struts **400**. For example, the second struts **450** may be parallel to the cylindrical axis **1000** of the stent, while the struts **400** may be oriented at an angle to the cylindrical axis of the stent.

The stents of the present invention provide a geometry that improves their crimpability. For example, one embodiment of the present invention may have a crimped diameter of less than 2.0mm and an expanded diameter of 6.0-12.0 mm, or greater. The stent may be crimped onto a PTA Balloon at a diameter of 1.50mm and it may be manufactured from a tube having a diameter of approximately 0.030 to 0.500 inches. Of course, other sized tube may be used. And stents may be manufactured in a wide variety of sizes for a wide variety of applications.

In one embodiment of the present invention, when the stent is crimped, a first portion of the first expandable element **300** nests within another portion of the same first expandable element **300**. For example, as is shown in Figure 6, portions of filament

710a and **720** nest within a concave portion of filament **700b**. Likewise portions of filaments **710b** and **720** nest within a concave portion of filament **700a**.

In some embodiments of the present invention, when the stent is crimped, a portion of a second expandable element **350** nests within a portion of the first expandable element **300**. For example, as is shown in Figure 7, a portion of second expandable element **350** nests within a portion of element **300**. Specifically, in this embodiment, which is illustrative and not exhaustive of the present invention, a portion of filament **770b** and **775b** nest within the concave portions of filament **710a** and **700a**. This example illustrates some, but not necessarily all, of the nesting features of the present invention

In some embodiments of the present invention, when the stent is crimped, portions from two separate first expandable elements **300** may nestle between the same portions of two separate second expandable segments **350**. As is shown in Figure 10, part of one first expandable element, namely filament **710a** and part of a second first expandable element **710b**, both of which comprise heads for R-shaped structures **730a** and **730b** (see also Figures 4a and 4b) nestle between filaments **775a** and **775b**, which are each part of a separate second expandable elements **350**. Figure 10 illustrates some, but not necessarily all, of the nestling features of the geometry of the present invention.

As is illustrated by Figures 10, 3, 4a, 3b, and 3, in some embodiments, not only is the filament **775a** part of one second expandable element **350** which is in turn part of a second helical segment **150a**, but also filament **710a** is part of one first expandable segment **300** which is in turn part of a first helical segment **120a**. Likewise, filament **775b** is part of different second expandable element **350**, which is part of a second second helical segment **150b** and filament **710b** is part of a second first expandable element **300**, which is in turn part of another helical segment **120b**. Thus, in one embodiment of the present invention portions of one first helical segment and portions of another first helical segment nestle, when the stent is crimped, between portions of two separate second helical segments.

As is shown in Figure 8a, the stent of the present invention, may in some embodiments, be comprised of a plurality of cells **500**. In some embodiments, the cells **500** may be joined together by struts **400**. Each cell **500** may be comprised of first elements **300** and second elements **350**. In one embodiment, as is shown in Figure 8b, each first element **300** is joined to two second elements **350**, and each second element

350 is joined to two first elements **300**. This results in a polygon, which may take many forms or may be amorphous. As is shown in Figures 2 and 8a, cells may be joined together so that the resulting stent has a plurality of helical segments, wherein at least one helical segment cross another. (See e.g. Figure 2).

5 Cell geometry may be such that each cell expands at a relatively constant rate. For example, in the embodiment shown in Figure 8a, each cell is comprised of a plurality of first expandable elements **300** and a plurality of second expandable elements **350**. Each first element **300** is in turn comprised of a plurality of R-shaped elements **730a** and **730b**. The second expandable elements **350** in this illustrative
10 embodiment are generally Z-shaped. During expansion, the R-shaped elements **730a** and **730b** expand at a slower initial rate than the Z shaped elements. By staggering or alternating circumferentially first elements **300** and second elements **350**, the stent expands circumferentially in a uniform manner because each cell circumferentially expands uniformly, notwithstanding that the elements **350** expand faster than the
15 elements **300**.

As is shown in Figure 9, when a stent according to the present invention is crimped, each cell circumferentially contracts. In this embodiment, which is included herein for illustrative purposes only and is not exhaustive of the present invention, when the stent is crimped, one portion of a first expandable element (e.g. at least portions of
20 filaments **710a** and **720**) nests within another portion of the same first expandable element (e.g. at least portions of filament **700b**) and portions of two separate first expandable elements **300** (e.g., filaments **710a** and **710b**) nestle between two separate second expandable elements **350**. When the stent is expanded each cell expands uniformly along line **200**, which is the circumferential dimension of the stent. (See
25 Figure 1). The second expandable elements **350** open at a faster rate than the first expandable elements **300**, but since the first expandable elements are oriented diagonally, as are the second expandable elements, the right portion **2000** of the cell **500** expands at the same rate as the left portion **3000** of the cell **500**. (See Figure 9).

The foregoing embodiments and description is intended to illustrate the various
30 and broad-ranging features of the present invention and is not intended to limit the scope or spirit of the present invention. The present invention may be embodied in numerous forms other than those specifically described above. For example, and without limitation, the first elements **300** and the second elements **350** may take numerous forms and shapes other than those shown. This may result in a first helical

segment having a total filament length that is greater than or less than that of a second helical element. In addition, the stents of the present invention may be manufactured from materials with techniques that are readily known in the art, such as for example, by laser cutting tubes, which are manufactured from appropriate stent materials. Thus,

- 5 although the embodiments described herein refer to different elements and segments within the same stent, those skilled in the art will recognize that the stent of the present invention may be comprised of a single continuous piece of material or it may be comprised of multiple disparate filaments or segment pieces joined together by well-known techniques.

10

We claim:

1. An expandable stent that is capable of being crimped onto a delivery device, the stent comprising a main body having a circumference, the main body comprising:

5 a plurality of first helical segments having a circumferential dimension that expands when the stent is expanded and contracts when the stent is crimped; and

10 a plurality of second helical segments having a circumferential dimension that expands when the stent is expanded and contracts when the stent is crimped;

wherein, when the stent is crimped, a portion of one of the first helical segments and a portion of another of the first helical segments nestle between a portion of one second helical segment and a portion of another second helical segment; and

15 wherein, when the stent is crimped, portions of a second helical segment nests within portions of a first helical segment.

2. The stent of claim 1, further comprising a first endzone and a second endzone, the endzones straddling the main body, and wherein the endzones and the first expandable elements and the second expandable elements expand at different rates when the stent is subjected to a radial expansion force.

3. The stent of claim 2, wherein the endzones comprise square outer edges.

4. The stent of claim 2, wherein the first helical segments form a first helical angle and the second helical segments form a second and different helical angle.

5. The stent of claim 4, wherein the first helical segments are comprised of a plurality of first expandable elements and wherein the second helical segments are comprised of a plurality of second expandable elements, and wherein the second expandable elements expand at a faster rate than the first expandable elements.

6. The stent of claim 5, wherein, when the stent is subject to a radial expansion force, the main body expands at a uniform rate.

7. The stent of claim 6, wherein the stent has a crimped diameter of less than 2.0 mm and an expanded diameter of greater than 12mm.

8. The stent of claim 6, wherein the first expandable elements are comprised of a plurality of substantially R shaped structures.

9. The stent of claim 8, wherein the R-shaped elements share a common filament element and are inversely oriented to one another.

10. The stent of claim 9, wherein the second expandable elements are comprised of a plurality of linear segments joined together by curved segments.

5 11. The stent of claim 10, wherein the second expandable elements are substantially Z-shaped

12. A balloon expandable cylindrically shaped stent having a geometry that allows the stent to be crimped onto a delivery device, the stent comprising:
a plurality of first expandable elements, the first expandable elements being
10 expandable in a circumferential direction, the circumferential direction being parallel to the circumference of the stent;
a plurality of second expandable elements, the second expandable elements also being expandable in the circumferential direction;
a plurality of first struts for joining the first expandable elements together to form
15 a plurality of first helical segments and for joining the second expandable elements together to form second opposing helical segments, each first strut joining two first expandable elements and joining two second expandable elements.

20 wherein, when the stent is crimped, a portion of one of the first expandable elements nests within a portion of another the same first expandable element.

13. The stent of claim 12, wherein, when the stent is crimped, portions of two first expandable elements nestle between a portion of one of the second expandable elements and a portion of another second expandable element.

25 14. The stent of claim 13, wherein the first helical segments are oriented at a first helical angle and the second helical segments are oriented at a second and different helical angle.

15. The stent of claim 13, wherein the first helical segment has a total filament length differs from that of the second helical segment.

16. The stent of claim 13, further comprising square outer ends.

30 17. A stent having a generally cylindrical main body, the main body comprising:

a plurality of helical segments, at least one helical segment crossing another helical segment; and

wherein the stent has a crimped radius and an expanded radius that is 3-6 times the crimped radius.

18. The stent of claim 17, wherein the helical segments contract and expand in a direction parallel to the circumference of the main body when the stent is crimped and expanded.

19. The stent of claim 18, wherein at least one helical segment is comprised of a plurality of R-shaped filaments.

20. The stent of claim 18, wherein at least a portion of one helical segment nestles between two other helical segments when the stent is crimped.

21. The stent of claim 20, wherein the stent is manufactured from a tube having a diameter of between 0.03 to 0.500 inches.

22. The stent of claim 21, wherein the stent is manufactured by laser cutting the tube.

23. A balloon expandable stent having a geometry for crimping it to a delivery device, the stent comprising:

a plurality of contiguous filaments forming a plurality of circumferentially expandable helical segments, at least one helical segment having a first portion that nests within another portion of the same helical segment and a second portion that nestles between two other helical segments.

24. The stent of claim 23, wherein the stent has a crimped diameter and an expanded diameter 3-6 times the crimped diameter.

25. The stent of claim 24, wherein the stent, in its expanded state, has a stent to vessel ratio greater than approximately 15%.

26. A stent comprising:

a plurality of cells, each cell comprised of:

a plurality of first elements;

a plurality of second elements, wherein each first element is connected to two second elements and each second element is connected to two first elements, thereby forming a polygon, wherein when the stent is crimped at least a portion of one of the first elements nestles between portions of two second elements; and

a plurality of struts connecting one cell to another.

27. The stent of claim 26, wherein the second elements expand at a greater rate than the first elements, and wherein the cells uniformly circumferentially expand.

5 28. The stent of claim 27, wherein the first element has at least a portion that is generally R-shaped.

29. The stent of claim 27, wherein the second elements are generally Z-shaped.

10 30. The stent of claim 28, wherein the cells are joined together by struts to form:
a plurality of first helical segments that are comprised of a plurality of first elements; and
a plurality of second helical segments that are comprised of a plurality of second elements.

15 31. The stent of claim 30, wherein the struts are integral parts of the first and second elements.

20 32. A stent comprising:
a plurality of first elements comprised of one or more generally R-shaped filament segments;
a plurality of second elements comprised of one or more generally Z-shaped filament segments;
a plurality of struts joining at least some the first elements together to form one or more generally first helical segments and joining at least some of the second elements to form one or more generally helical second segments, wherein the struts are integral parts of the first and second elements.

25 33. The stent of claim 32, wherein the first and second elements and the struts are portions of the same contiguous piece of material.

34. The stent of claim 33, further comprising endzones.

35. The stent of claim 34, wherein the endzones are part of the same contiguous piece of material.

30 36. The stent of claim 35, wherein the first and second elements expand in a circumferential direction at different rates when the stent is subject to a radially expansive force.

37. The stent of claim 36, wherein the stent uniformly expands circumferentially when subject to a radially expansive force.

1 / 7

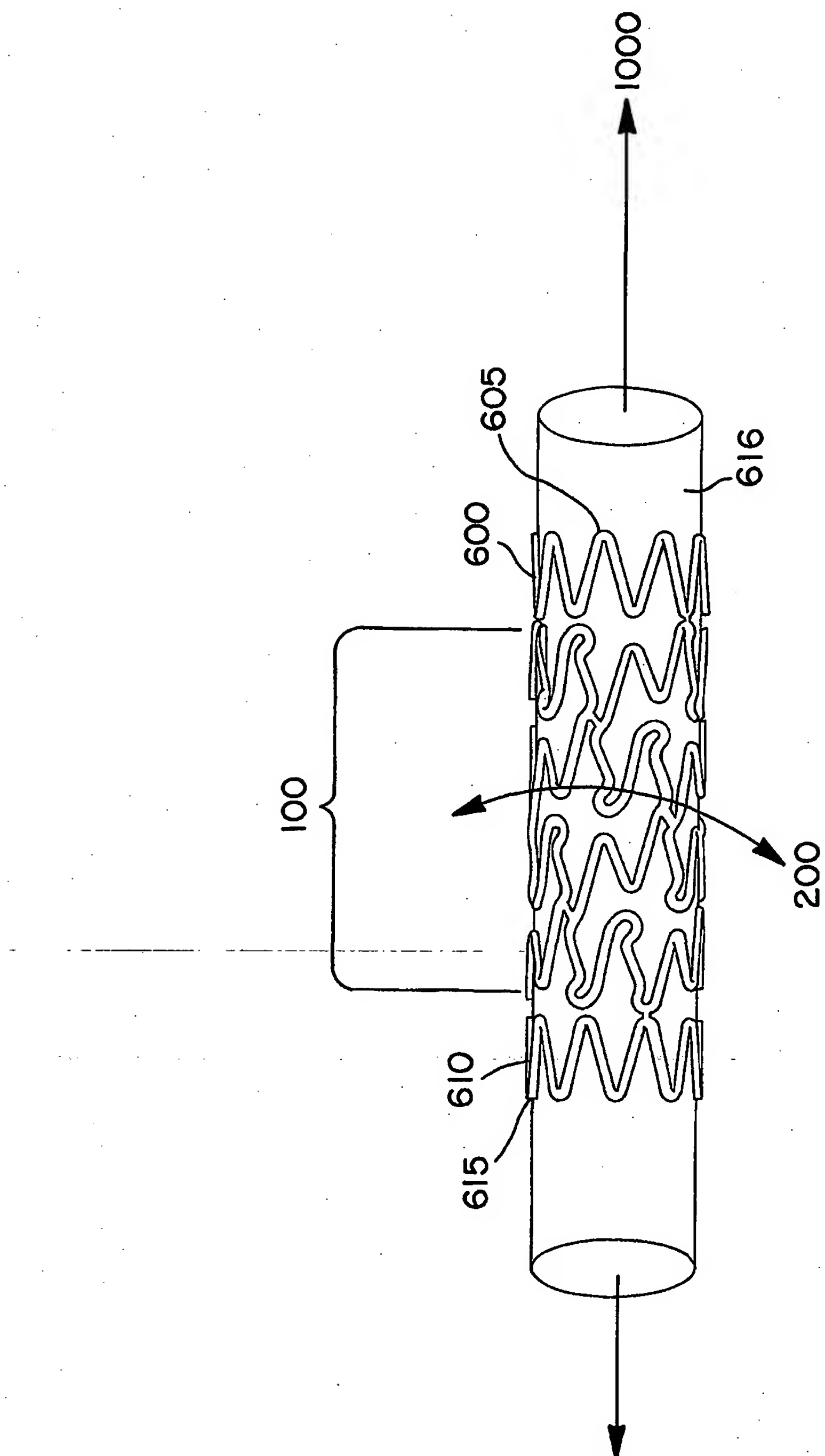


FIG. 1

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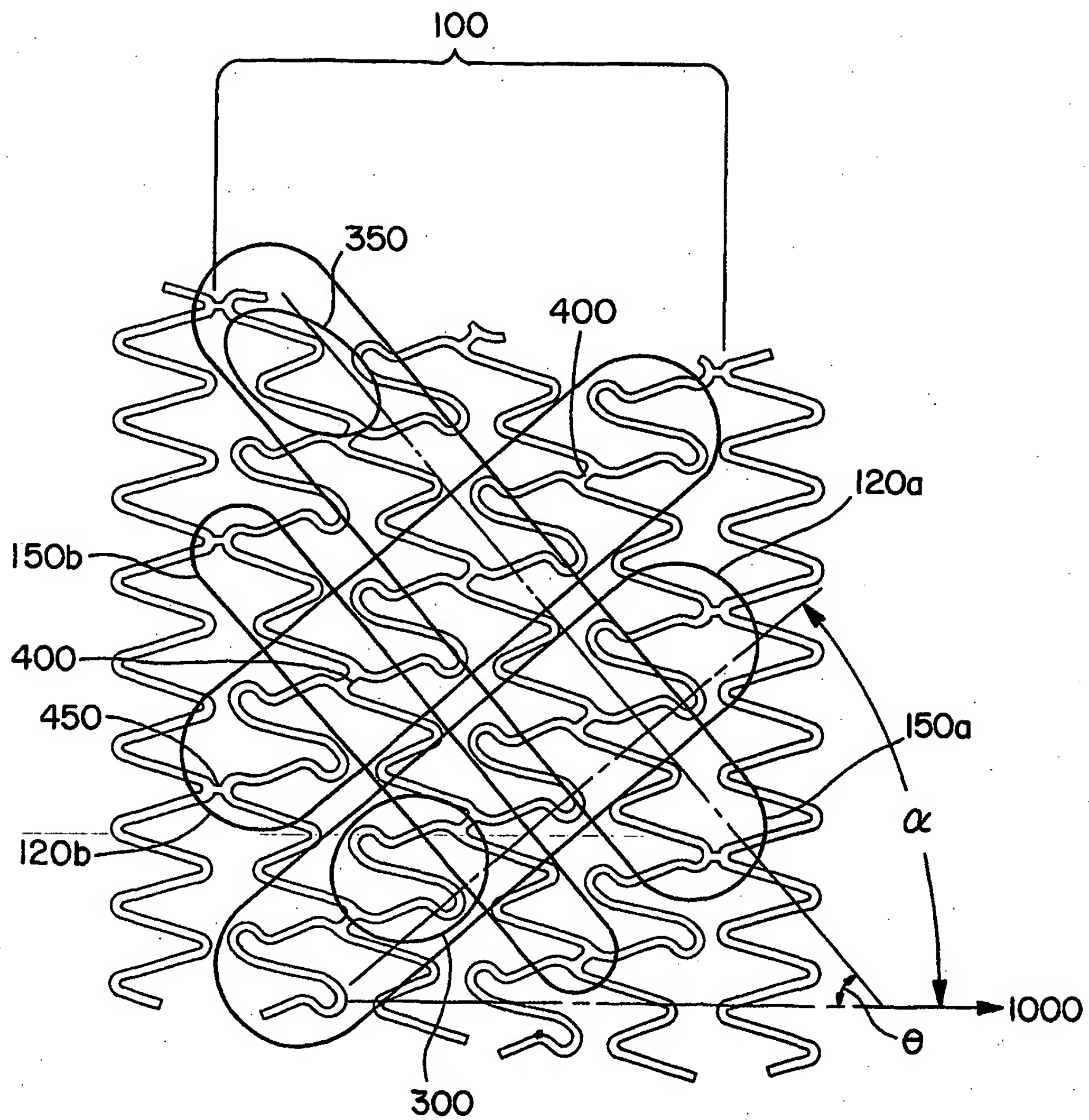


FIG. 2

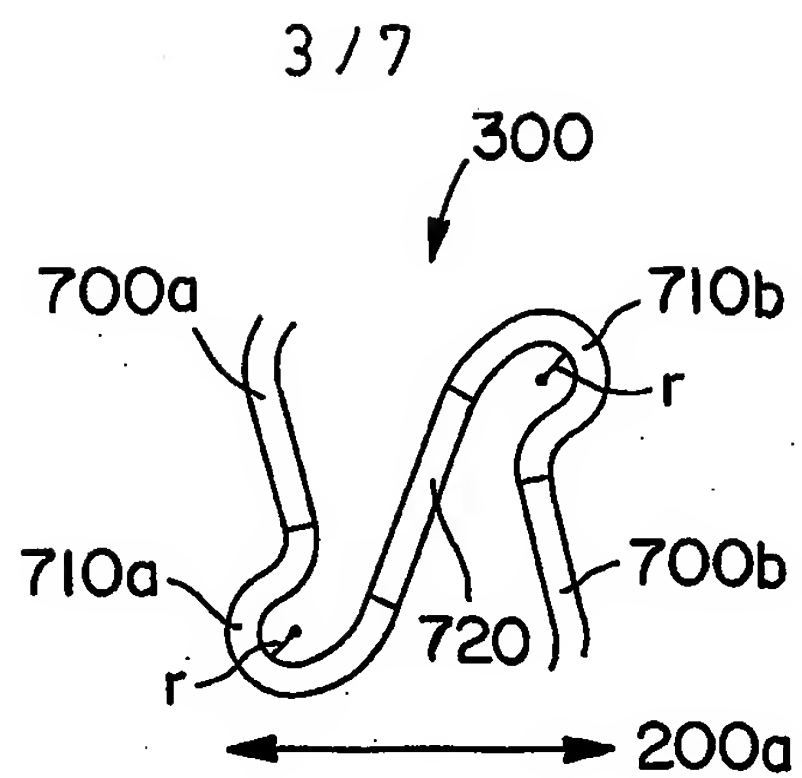


FIG. 3

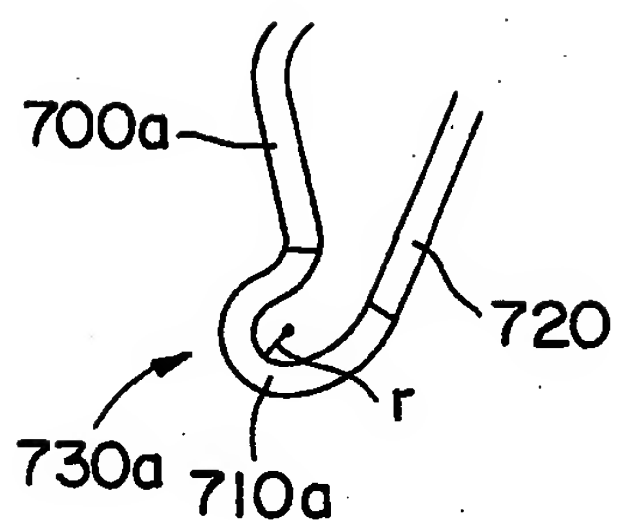


FIG. 4a

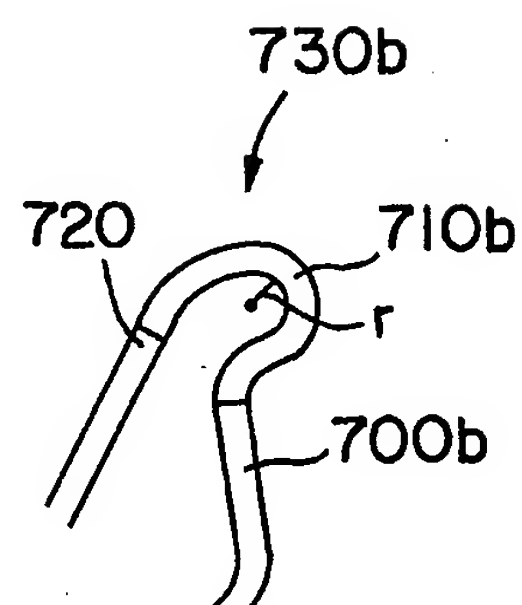


FIG. 4b

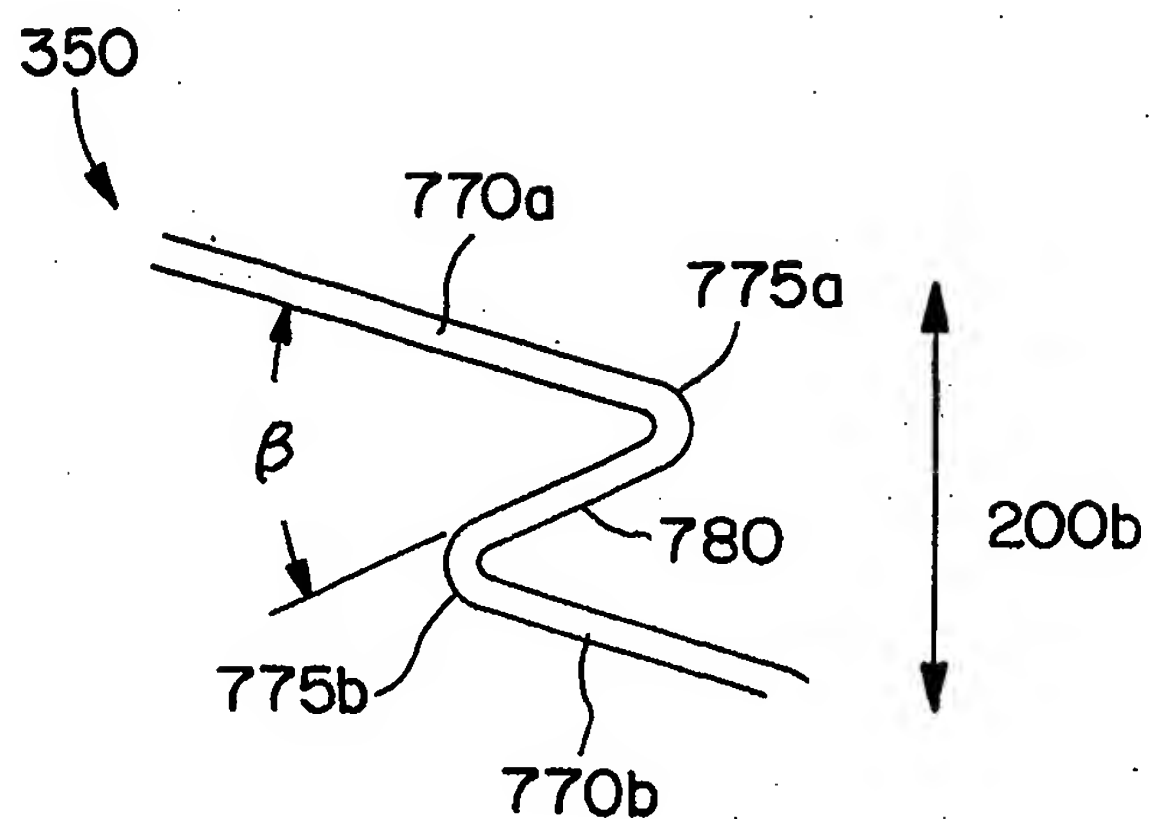


FIG. 5

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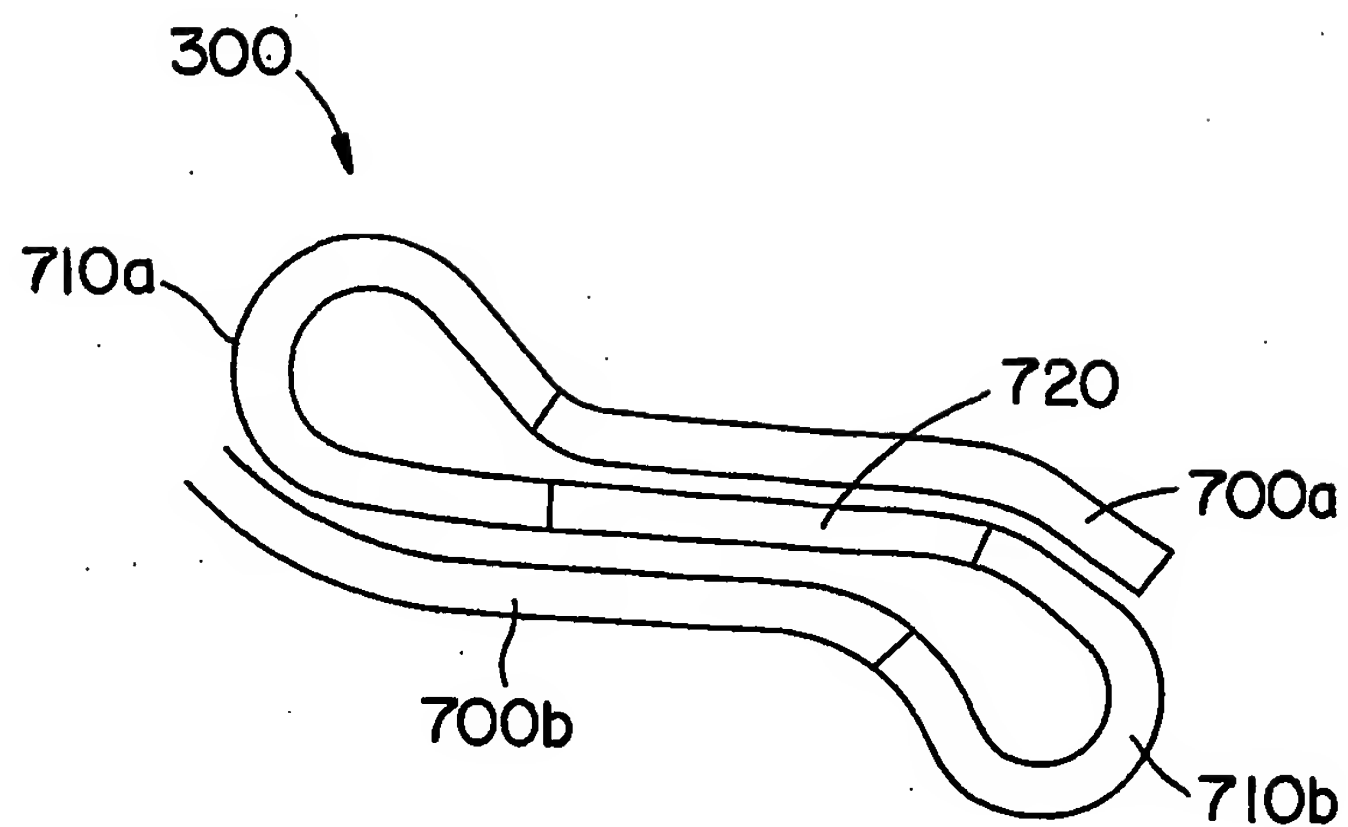


FIG. 6

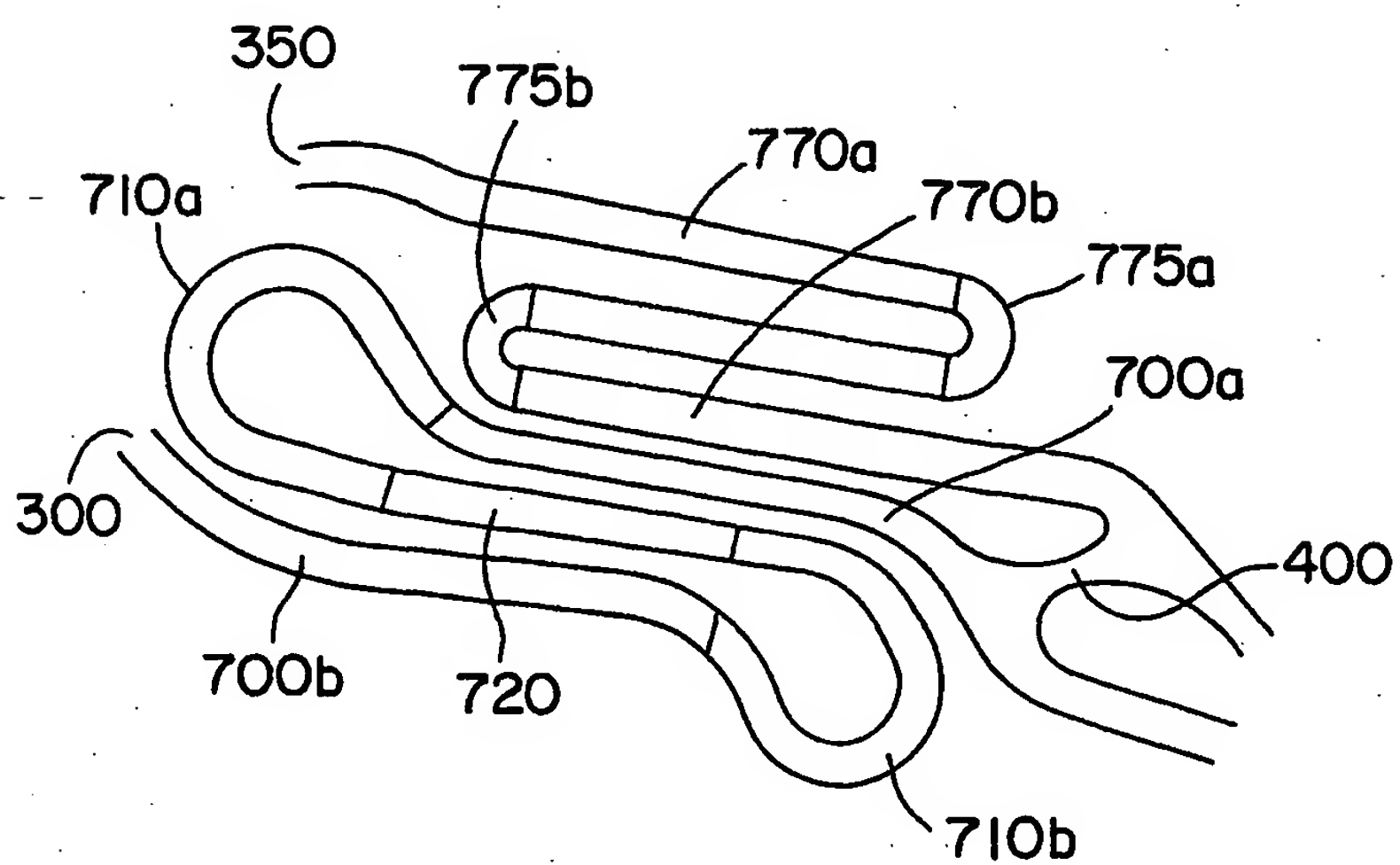


FIG. 7

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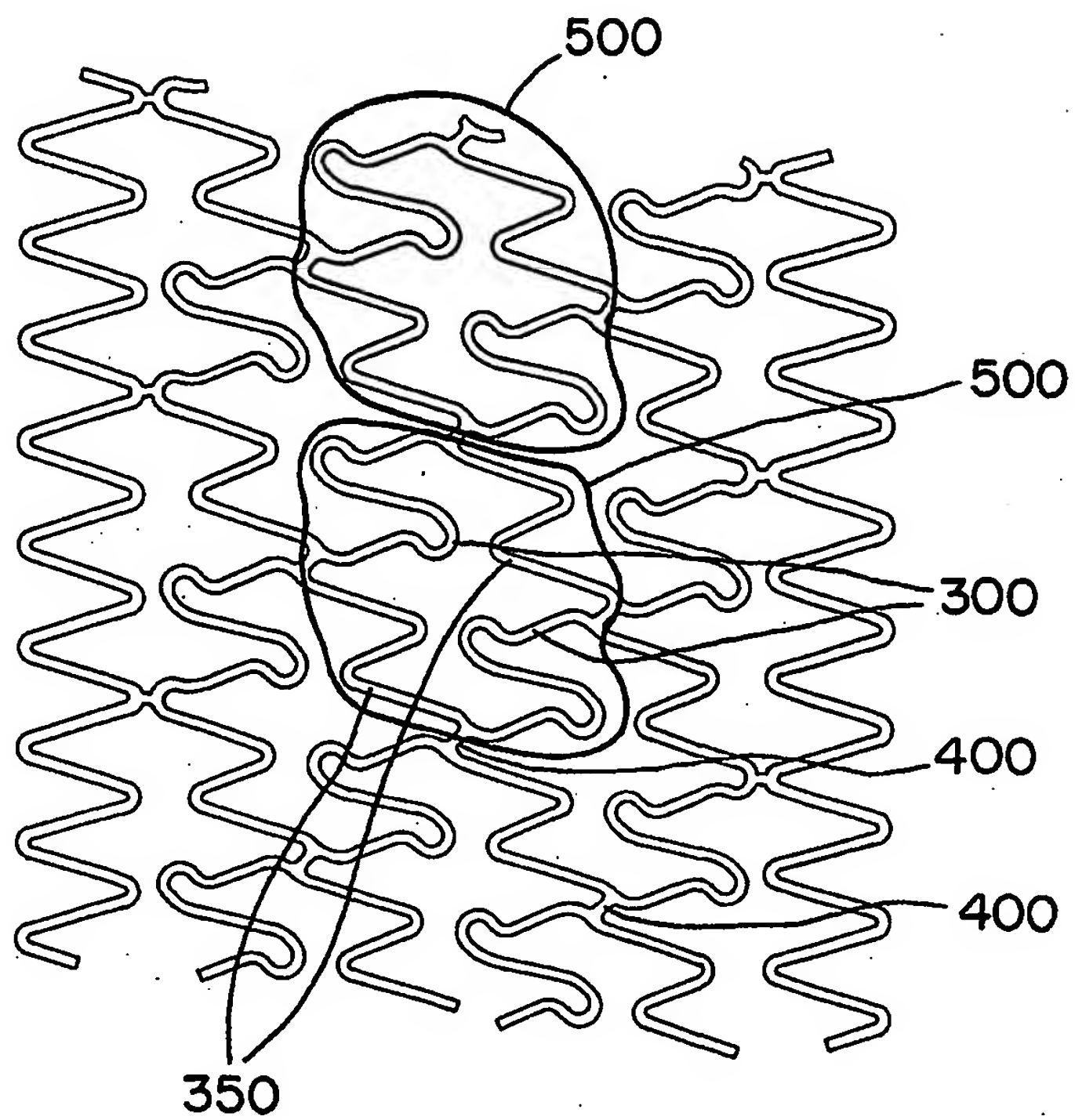


FIG. 8a

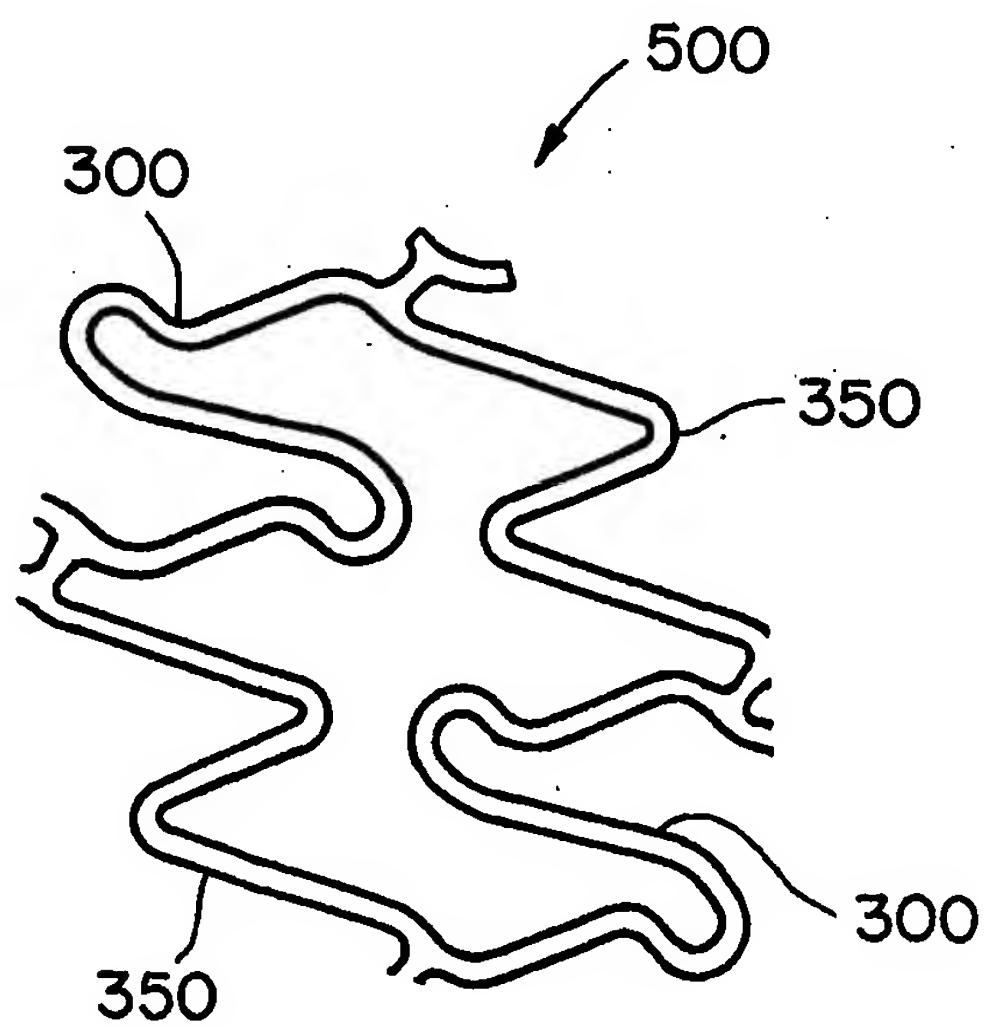


FIG. 8b

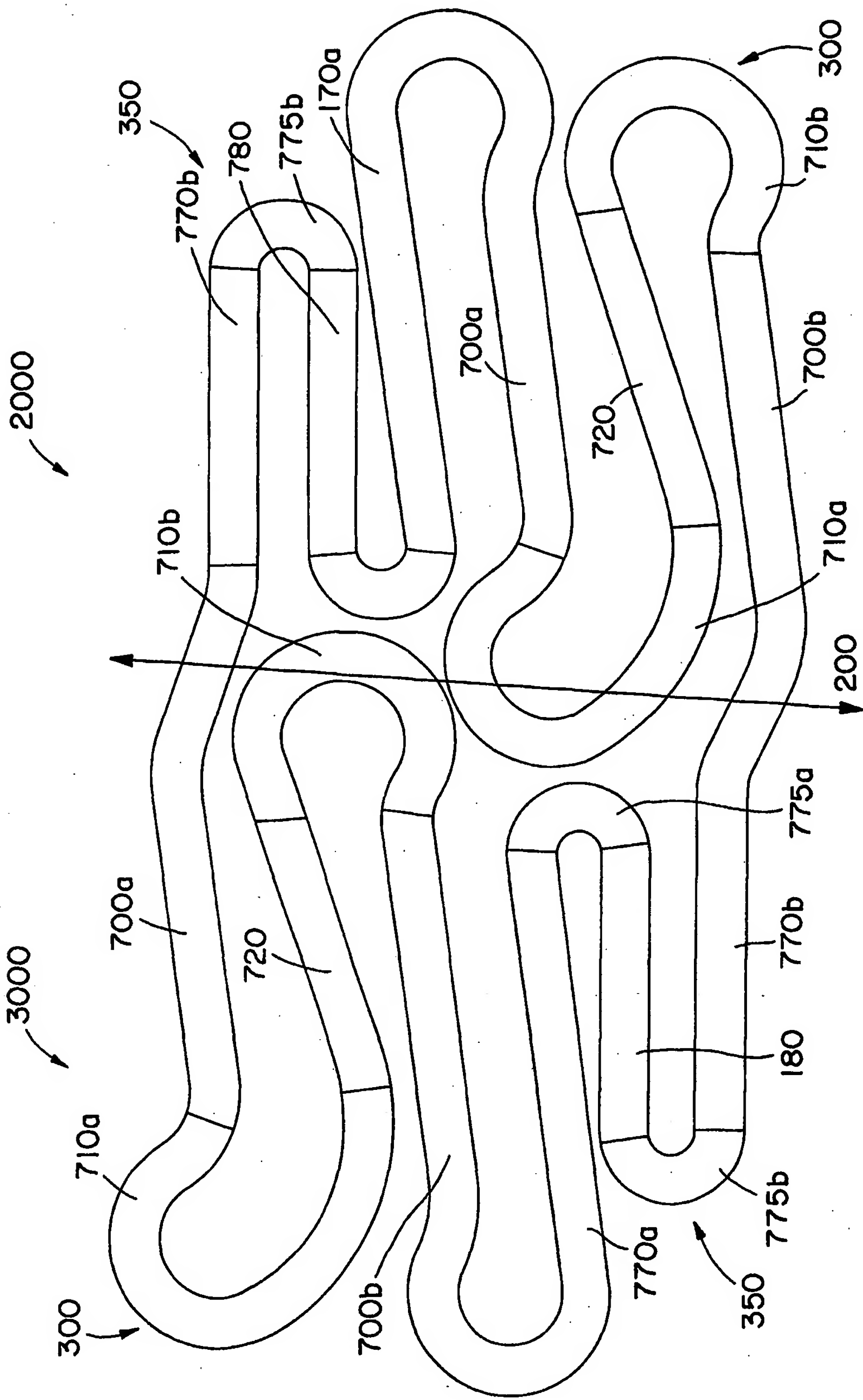


FIG. 9

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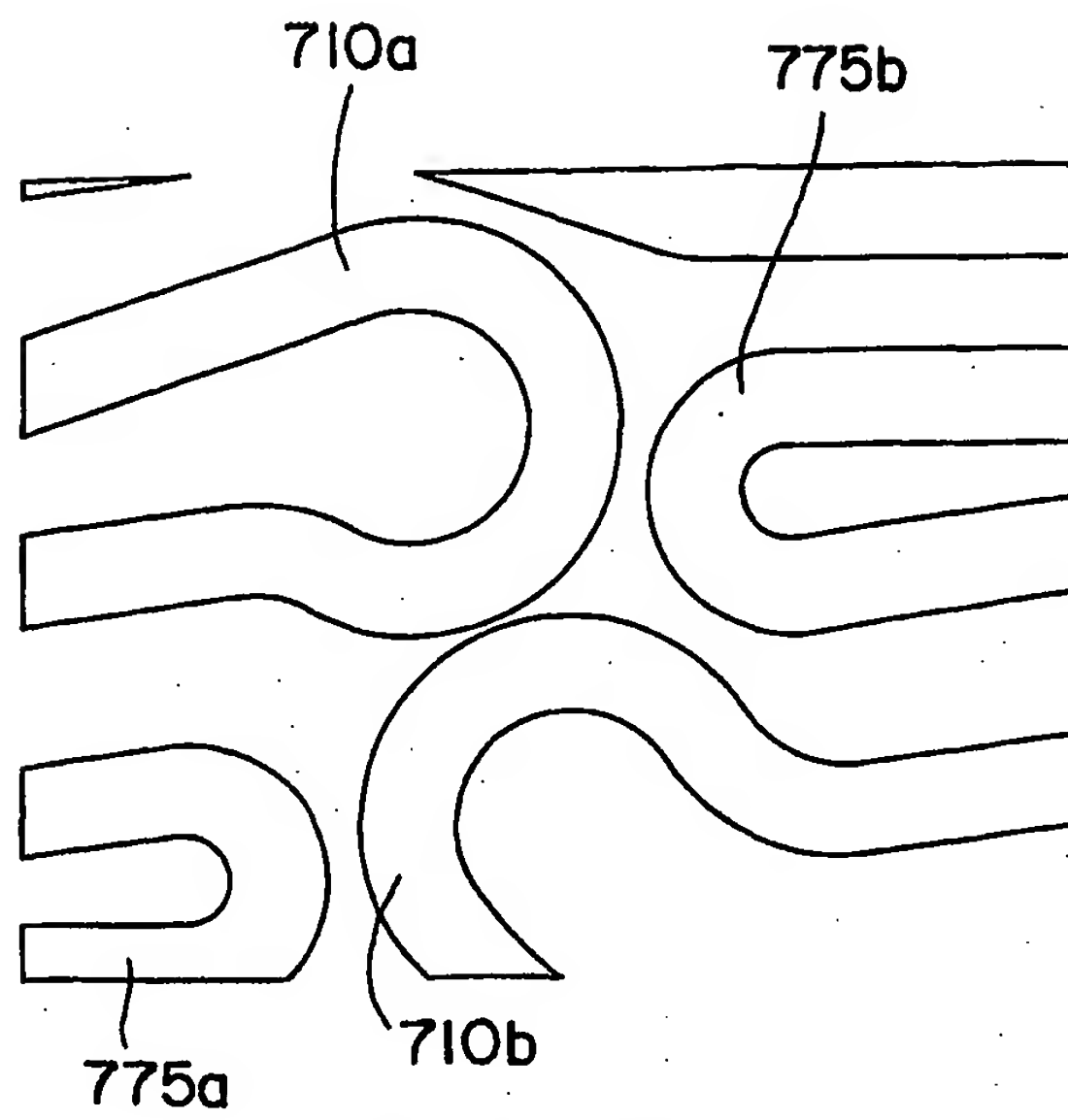


FIG. 10

INTERNATIONAL SEARCH REPORT

International application No.

PCT/US02/03783

A. CLASSIFICATION OF SUBJECT MATTERIPC(7) : A61F 2/06
US CL : 623/1.16, 1.22

According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)

U.S. : 623/1.16, 1.22, 1.15, 1.3; 606/191, 194, 195

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched
NONEElectronic data base consulted during the international search (name of data base and, where practicable, search terms used)
NONE**C. DOCUMENTS CONSIDERED TO BE RELEVANT**

Category *	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
A	US 6,136,023 A (BOYLE) 24 October 2000 (24.10.2000), Figures 1-6; column 5, lines 16-20.	1-37
Y	US 6,171,334 B1 (COX) 9 January 2001 (09.01.2001), abstract; Figure 7; column 3, lines 16-28.	1-25
A,P	US 6,190,403 B1 (FISCHELL et al.) 20 February 2001 (20.02.2001), abstract; column 4, lines 38-57.	1-37
A,P	US 6,331,189 B1 (WOLINSKY et al.) 18 December 2001 (18.12.2001), Figures 6-8; column 4, lines 22-30.	1-37
A, P	US 6,340,366 B2 (WIJAY) 22 January 2002 (22.01.2002), Figure 10; column 3, lines 30-36.	1-37
A	US 5,741,327 A (FRANTZEN) 21 April 1998 (21.04.1998), Figure 1; column 7, lines 4-9.	1-37

☐ Further documents are listed in the continuation of Box C.☐ See patent family annex.

Special categories of cited documents:	
* "A" document defining the general state of the art which is not considered to be of particular relevance	"T" later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention
"E" earlier application or patent published on or after the international filing date	"X" document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone
"L" document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified)	"Y" document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art
"O" document referring to an oral disclosure, use, exhibition or other means	"&" document member of the same patent family
"P" document published prior to the international filing date but later than the priority date claimed	

Date of the actual completion of the international search

15 May 2002 (15.05.2002)

Date of mailing of the international search report

16 JUL 2002

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